



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4032-041
Job Sheet 188213



Part No: D4032-041

Job Qty: 1 pcs

Part Name: Short Basket Assembly (350)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 2/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,3,4 IPP RevA: new issue DD 09.12.02 verified by:EC IPP Rev:B as per PA3 DD 10.03.10 verified by:EC IPP Rev:C as per RevA DD 10.03.23 verified by:EC IPP Rev:D as per dwg revC DD 10.04.20 verified by:EC IPP Rev:E as per dwg revD DD 10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	2/4/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	ML 19-1-31
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE

Container No: S149757



Part: D4032-041

Job No: 188213

Serial No/Batch: S149757

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/31/19

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
110 Handfinish - 4-1-Assembly-B4B 1 pcs	2/4/19	0.00 1.16	Handfinish - 4 - 1 - B4B		Jul 19-1-31
			Handfinish - 4 - 10 - B4B		
			Handfinish - 4 - 11 - B4B		
			Handfinish - 4 - 12 - B4B		
			Handfinish - 4 - 13 - B4B		
			Handfinish - 4 - 14 - B4B		
			Handfinish - 4 - 15 - B4B		
			Handfinish - 4 - 2 - B4B		
			Handfinish - 4 - 3 - B4B		
			Handfinish - 4 - 4 - B4B		
			Handfinish - 4 - 5 - B4B		
			Handfinish - 4 - 6 - B4B		
			Handfinish - 4 - 7 - B4B		
			Handfinish - 4 - 8 - B4B		
			Handfinish - 4 - 9 - B4B		
120 QC 5 1 pcs	2/4/19	0.00 0.00	QC 5 - 10		
			QC 5 - 12		
			QC 5 - 17		
			QC 5 - 18		
			QC 5 - 19		
			QC 5 - 22		
			QC 5 - 24		
			QC 5 - 3		
			QC 5 - 38		
			QC 5 - 42		
			QC 5 - 43		
			QC 5 - 49		
			QC 5 - 51		
			QC 5 - 58		
			QC 5 - 68		FEB 04 2019 68
			QC 5 - 9		9-89
130 Packaging 3-1 - Stock - B4B 1 pcs	2/4/19	0.00 0.00	QC 5 - 50		
			QC 5 - 30		
			Packaging 3 - 1 - B4B		DAS 69
			Packaging 3 - 2 - B4B		9-89
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		

				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAC
140 QC 21 - SA	1 pcs	2/4/19	0.00 0.00	QC 21 - SA - 21	21 FEB 04 2019
				QC 21 - SA - 70	9-55

Part Op 100 - (Pick Kit)

Descriptions: 110 - (Assemble as per dwg) ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM					007845
Part / Item	Component Name	Quantity	Operation	Container	
AN3-14A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5143225	
AN3-16A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5089276	
AN310-4	Nut	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5123919	
AN310C4	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5103954-1	
AN4-12	Bolt	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5116813-1	
AN5-17A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5143682	
D2530	Handle Weldment	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5145894	
D2535	Spring	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5185781	
D2537 PD	Bushing	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5123161	
D3917-3	Washer	6 pcs (6 ea)	100-Packaging 1 - Pick Kit	5144799	
D3953-17	Gas Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5135367	
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5120145	
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5133690	
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5148602	
D3953-7	Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5148884	
D3953-9	Gas Spring Washer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5115826	
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5137810	
D4017-041	Short Basket Base Assembly (350)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5145882	
D4018-041	AS350 Short Basket Lid Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5148602	
MS21042L3	Nut	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5094507	
MS21042L5	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5142139	
MS24665-151	Cotter Pin	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5053951	
MS24665-300	Cotter Pin	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5104465	
NAS1149C0432R	Washer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5050052-1	
NAS1149F0332P	Washer	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5133206	
NAS1149F0432P	Washer	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5131202-1	
NAS1149F0563P	Washer	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5098031-3	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN3-14A	4	286	0
	AN3-16A	2	51	0
	AN310-4	3	154	0
	AN310C4	2	55	0
	AN4-12	3	124	0
	AN5-17A	4	74	0
	D2530	1	8	0
	D2535	2	25	0
	D2537	2	5	0
	D3917-3	6	40	0

D3953-17	2	33	0
D3953-19	1	10	0
D3953-21	1	33	0
D3953-3	2	6	0
D3953-7	2	53	0
D3953-9	2	24	0
D3969-3	1	17	0
D4017-041	1	0	0
D4018-041	1	0	0
MS21042L3	6	2,545	0
MS21042L5	4	265	0
MS24665-151	3	81	0
MS24665-300	2	50	0
NAS1149C0432R	2	1,891	0
NAS1149F0332P	8	2,556	0
NAS1149F0432P	6	898	0
NAS1149F0563P	4	564	0

Part Specifications

Specifications could not be found.

Plex 1/4/19 11:40 AM Dart.lajeunesse.marie